How do I release Blend Sheet?

- 1. Navigate to Manufacturing --> Blend Management.
- 2. Click on New button



3. Blend Management form will be loaded.

📳 Ble	nd Manage	ment	-																		* • ×	
											📃 Stage on Blend Release											
New	Save	Search	Refresh	Delete	Undo	Release for Pro	duction Close												📄 Pr	int on Relea	39e	
Blend	Blend Requirements 🔚 Layout 🔹 🍞 Filter Records (F3)									lcula	lator											
	Demand No	Selected Bien							nd: Wo			Work Ore	Vork Order No: Cre		d on Save							
	DN-3		100		6	WM Milk Cow Tr 7#/ton Layer w/						ound	Mfg. Cell:			~	Blend Bir	n Size:			~	
	arv1 arv2		101			7#/ton Layer w/ 7#/ton Layer w/					1000 p 1001 p	ound	Schedule En	d:		2	Commen	t:				
													Sheets:			1	Use Tem	Use Template: 📃 Kitting		Kitting Enal	bled: 🛅	
													Qty to Produ	ce:			UOM:			📝 Calcu	ilate	
	Blend Input Items Layout - ?? Filter Records (F3) Image: Item No. Description Required Q Physical Qt Reserved Q Available Q B5% Selected Qt									Lot Selector												
	a trein in	0.	Descrip	puon	Ne	quireu Q Priy	sital Qt Kes	eiveu (Avalla	neq b	0.10	Selected Q	e		Selected Lot:							
															Required Qty:							
															Item No:							
															Description							
	able Lots													111	Conversion Factor:							
	Lot No.	P	tem No.	Desc	ription	Physical Qt	Reserved Q.	. Ava	ilable Qty	UOM		Available	e Uni Unit	0 4	mount to	Reserve:			UOM:			
														1	ssue Qty:				UOM:		~	
															🔾 Add	🔺 Qty 4	• 🔻 Qty	•	tound Up	🛛 🕹 Rour	nd Down	
													•									
Seler	ted Lots	C Remo	ve 🛲 Lar	vout + 1	R Fain				Blender	Quality	v Paran	otors			Expected Parameters							
											UOM:											
																	opected we			UOM:	_	
																	opected De			UOM:	_	
																	andard Co			UOM:	_	
																				OOM:		
4								•								> E	opected Sci	ore:				

- 4. Double click on existing demand no.
- 5. Blend BOM Calculator will be populated.
- 6. Select the Blend Bin Size.

Blend BOM Calculator												
Selected Blend:	10001	Work Order No:	Created on Save									
Mfg. Cell:	Mixer Mfg Cell 💌	Blend Bin Size:	×									
Schedule End:	14-May-2015 🖪	Comment:	DN-3									
Sheets:	1	Use Template:	Kitting Enabled:									
Qty to Produce:	2000	UOM: pound	📝 Calculate									

7. Click on Calculate button.

8. Blend Input Items section will be populate with configured input materials

Blend Ir	nput Items 🟪 La	yout 👻 🍸 🛛 Filter Re	ecords (F3)						
	Item No.	Description	Required Q	Physical Qt	Reserved Q	Available Q	BS%	Selected Qt	
	10022	Copper Sulfate	44.508	100000	44.508	99955.492	0	0	
	10016	Ethylenediamin	4.204	100000	0	100000	0	0	
	10015	Cobalt Sulfate	7.616	100000	0	100000	0	0	
	10014	Intellibond C	19	200000	0	200000	0	0	

9. Double click on one of the Blend Input Items

Available Lots	will be pop	ulated.							
Available Lots	Layout 👻 🍞	Filter Records (F3)							
Lot No.	Item No.	Description	Physical Qt	Reserved Q	Available Qty	UOM	Avai	lable Uni	Unit
P-289-4	10022	Copper Sulf	100000	44.508	99955.492	2 pound	1	999.10984	
4									•
Double click o	n Available	Lots.							
Lot Selector w									
Lot Selector									
Selected Lo	. .	D 200 4				1			
Selected Lo	C:	P-289-4							
Required Qt	y:				44.508				
Thomas black		10022				il			
Item No:		10022							
Description	:	Copper Sulf	ate 25%						
	-	50				1			
Conversion	Factor:	50							
Amount to	Reserve:	44.5	08 UOM:	pound		1			
				-					
Issue Qty:		0.890	016 UOM:	50 lb ba	g Y				
🙆 Add	Qty +	🔻 Qty - 🚺	Round U	p 🚽 Ro	und Down				
Selected L	ots 🤤 R	temove 💾 l	Layout 👻	ү Filte	r Records	(F3)			
Lot No		Item No.	Des	scription	Qua	ntity	UOM		Iss
P-289	4	10022	Cop	per Sulf		44.508	pound		3.0
				5	, ,				
4									•
Click on Save	button								
		e generated by	system						
Blend Management		•							
New Save Search	Refresh Delete Und	- U-	ريم ose					Stage on Ble Print on Relevant	
Blend Requirements		ecords (F3)			Blend BOM Calcula	tor			
Demand No.	Item No. 10155	Description 7#/ton Layer w/Choline - Lar.		Required Q UOM 10000 pound	Selected Blend:		Work Order No:	DN-301	
arv2	10155	7#/ton Layer w/Choline - Lar.		0.00001 pound	Mfg. Cell: Schedule End:	Mixer Mfg Cell 14-May-2015	Blend Bin Size:	4000 DN-3	*
					Sheets:		.5 Use Template:	Kitting En	abled: 🕅
					Qty to Produce:	200	00 UOM: ton	📝 Calo	culate
Blend Input Items 🔠 La	-					ot Selector			
Item No. 10022	Description P Copper Sulfate	Required Q Physical Qt F 44.508 100000	Reserved Q Available 44.508 99955		4 500	elected Lot:			
10016	Ethylenediamin Cobalt Sulfate	4.204 100000 7.615 100000		0000 0	0	tequired Qty: tem No:			
10015	Intellibond C	19 200000		0000 0	0	Description:			

17. Click on Release for Production