

How do I View the Saved Blend Sheet?

1. Navigate to Manufacturing --> Blend Management.
2. Blend Sheet screen is loaded.

Blend Sheet					
<div>New View Refresh Close</div>					
Layout Filter Records (F3) 4 records					
Work Order No	Item No	Description	Quantity	UOM	Due Date
<input type="checkbox"/> DN-5601	10001	WM Milk Cow Trace Mineral - Bulk	2000	pound	18-Jun-2015
<input type="checkbox"/> DN-1601	10004	WM Selenium 0.22% - Bulk	2000	pound	19-Jun-2015
<input type="checkbox"/> DN-1401	10001	WM Milk Cow Trace Mineral - Bulk	2000	pound	18-Jun-2015
<input type="checkbox"/> DN-1701	10004	WM Selenium 0.22% - Bulk	2000	pound	19-Jun-2015

3. Select the Work Order no.
4. Click on View.
5. Blend Management screen is loaded.

Blend Management

New Save Search Refresh Delete Undo Release for Production Close

Blend Requirements

Layout Filter Records (F3)

Demand No.	Item No.	Description	Required Date	Required Q...	UOM
<input type="checkbox"/> DN-8	10001	WM Milk Cow Trace Mineral - ...	17-Jun-2015	2000	pound
<input type="checkbox"/> DN-6	10001	WM Milk Cow Trace Mineral - ...	18-Jun-2015	2000	pound
<input type="checkbox"/> DN-12	10001	WM Milk Cow Trace Mineral - ...	18-Jun-2015	2000	pound
<input type="checkbox"/> DN-13	10001	WM Milk Cow Trace Mineral - ...	18-Jun-2015	200	pound

Blend BOM Calculator

Selected Blend: 10001 Work Order No: DN-5601

Mfg. Cell: Mixer Mfg Cell Blend Bin Size: 4000

Schedule End: 18-Jun-2015 Comment: DN-56

Sheets: 0.5 Use Template: ☐ Kitting Enabled: ☐

Qty to Produce: 2000 UOM: ton Calculate

Blend Input Items

Layout Filter Records (F3)

strGroupName	Item No.	Description	Required Q...	Physical Qt...	Reserved Q...	Available Q...	BS%	Selected
<input type="checkbox"/> *	10004	WM Selenium 0...	500	88891.01	0	88891.01	100	<input type="checkbox"/>
<input type="checkbox"/> *	10006	Limestone, Gro...	500	101052.43	0	101052.43	0	<input type="checkbox"/>
<input type="checkbox"/> *	10007	Zinc Sulfate 35...	500	114405	0	114405	0	<input type="checkbox"/>

Lot Selector

Selected Lot:

Required Qty:

Item No:

Description:

Conversion Factor:

Amount to Reserve: UOM:

Issue Qty: UOM:

Add Qty + Qty - Round Up Round Down

Available Lots

Layout Filter Records (F3)

Lot No.	Item No.	Description	Physical Qt...	Reserved Q...	Available Qty	UOM	Available Uni...	Unit C
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Selected Lots

Remove Layout Filter Records (F3)

Lot No.	Item No.	Description	Quantity	UOM	Is
<input type="checkbox"/> LOT-1047	10004	WM Seleniu...	500	pound	5

Blender ...

Quality Parameters

Test Name Property Name Computed Value Mi

Expected Parameters

Expected Weight: 500 UOM: pound

Expected Parameter: UOM: