

How do I close a Work Order?

1. After you have consumed the input lot and produced the FG lot and other by product lots, go to work order management screen and open the required Work Order.

Work Order Management

Details | Consumption Details | Cycle Count | Production Details | Specification | Yield

WIP Location: WIP Sub Location Required Date: 06/26/2015
 Work Order No: WO-8 Transfer To: FG Storage Location
 Order Date: 06/26/2015 Qty Produced: 3,000.00
 Item No: 10148 Status: Started
 Description: WM ADE Premix - Large 50lb Bag Customer: Western Milling, LLC
 Type: Make To Order Sales Order:
 Ingredient Available: Sales Rep:
 Parent Work Order: Planned Date: 06/26/2015
 Execution Order: 2 Planned Shift: Shift2
 Vendor Lot No: Remarks:
 Lot No: Special Instructions:
 Department Code: Supervisor: SSIADMIN
 Production Line: Bag Line Mfg Cell
 Quantity: 1,111.00
 UOM: pound

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2. Go to Consumptions details to see the lots which are consumed

Work Order Management

Details | Consumption Details | Cycle Count | Production Details | Specification | Yield

Reversal Show Lot Quality Filter Records (F3)

Consumed Date	Consumed Shift	Input Item No.	Description	Lot ID	Quantity	UOM	Consumed From	Reversed
29-Jun-2015	Shift2	10002	WM ADE Premix - Bulk	LOT-1050	449.00	pound	Production Line	<input type="checkbox"/>

3. Go to Production Details tab to see all the lots produced.

Work Order Management

Details | Consumption Details | Cycle Count | Production Details | Specification | Yield

 Filter Records (F3)

Item No.	Description	Production Date	Shift	Lot ID	Quantity	UOM	Container	Storage Bin	Reversed
10148	WM ADE Premix - Large 50...	29-Jun-2015	Shift2	LOT-1115	1,000.00	pound		FG Storage Loc...	<input type="checkbox"/>
10148	WM ADE Premix - Large 50...	29-Jun-2015	Shift2	LOT-1116	2,000.00	pound		FG Storage Loc...	<input type="checkbox"/>

4. Go to Start Cycle Count tab and click on start Cycle Count

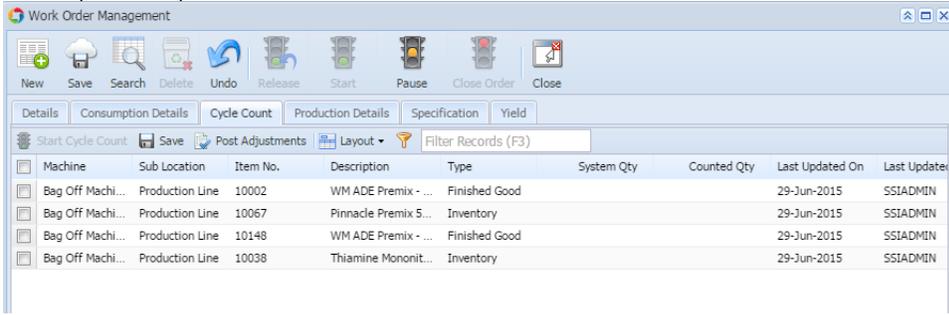
Work Order Management

Details | Consumption Details | Cycle Count | Production Details | Specification | Yield

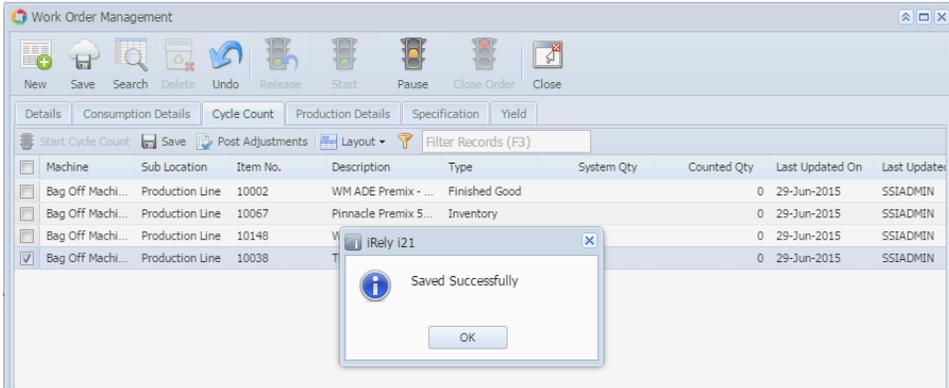
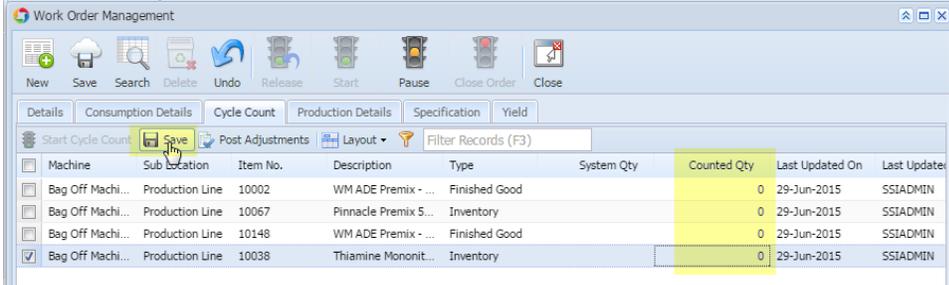
 Filter Records (F3)

Machine	Sub Location	Item No.	Description	Type	System Qty	Counted Qty	Last Updated On	Last Update
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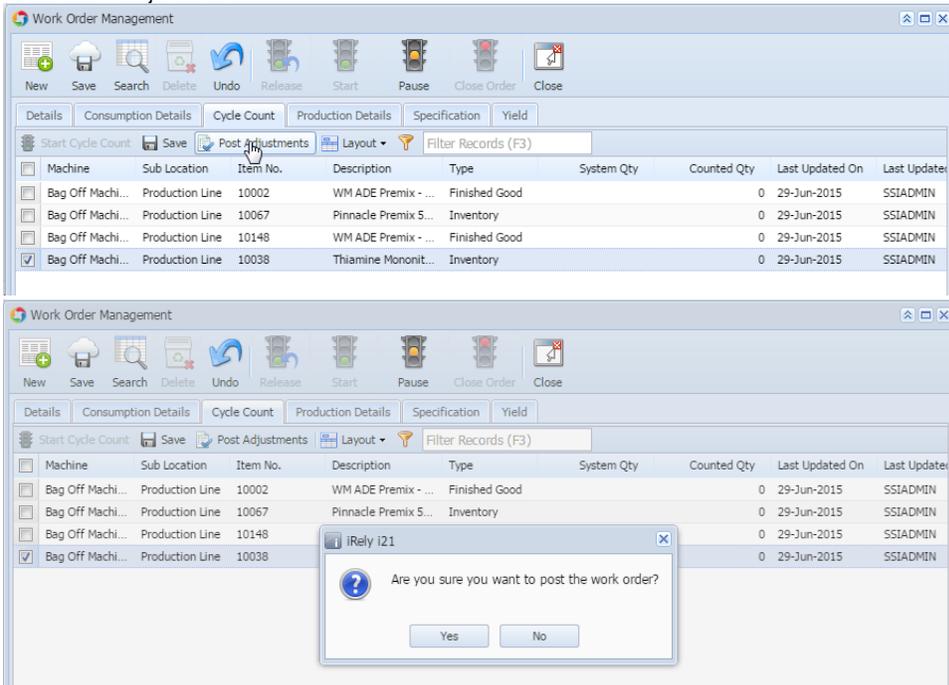
5. All the input and outputs items will load.



6. Enter Counted Qty and click on Save

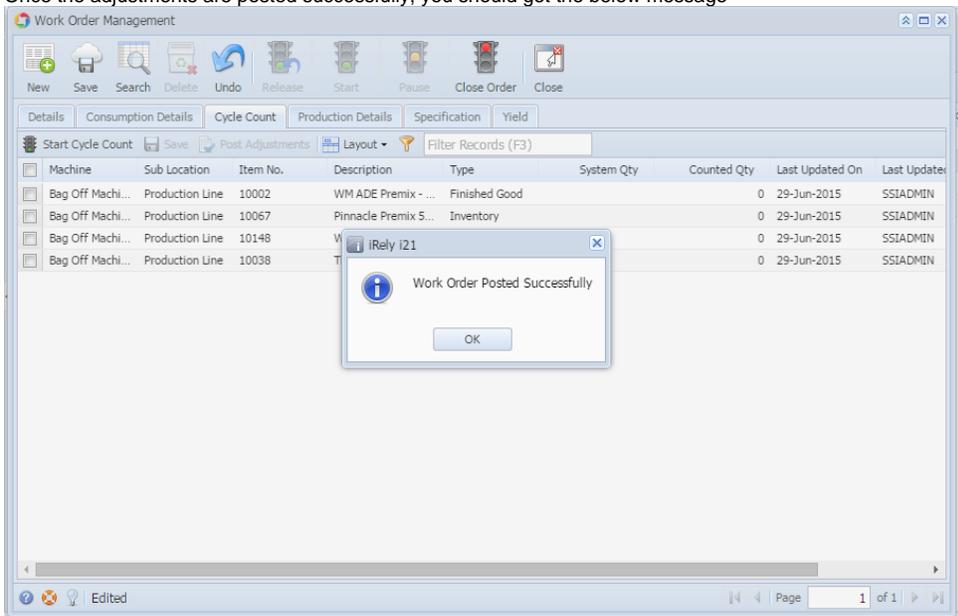


7. Click on Post Adjustments



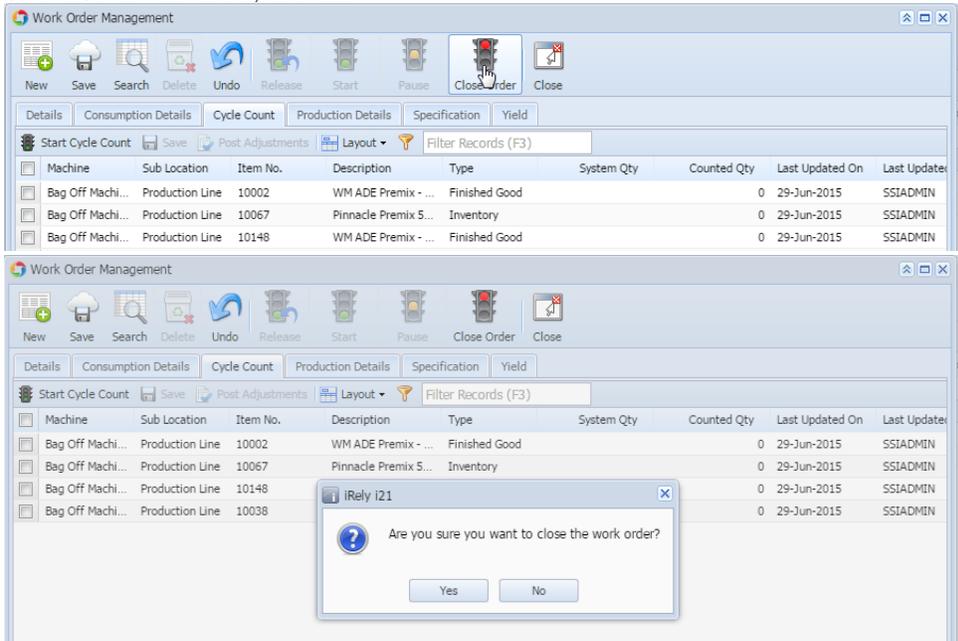
8. Click on Yes.

9. Once the adjustments are posted successfully, you should get the below message



10. Click on OK

11. Close WO button will enable, click on it.



12. Click on Yes

13. Work Order will be closed and removed from WO Management screen.