

How do I consume an Input Lot in Consume screen?

1. Start the required Work order in Work order Management screen.

The screenshot shows the 'Work Order Management' application window. The 'Details' tab is selected, displaying various fields for a work order. The 'Status' field is highlighted in yellow and set to 'Started'. The 'Qty Produced' is 1,000.00. The 'UOM' is 'pound' and the 'Quantity' is 1,111.00. The 'Planned Date' is 06/26/2015 and the 'Planned Shift' is Shift2. The 'Supervisor' is SSIADMIN.

Work Order Management	
WIP Location:	WIP Sub Location
Work Order No:	WO-8
Order Date:	06/26/2015
Item No:	10148
Description:	WM ADE Premix - Large 50lb Bag
Type:	Make To Order
Ingredient Available:	<input type="checkbox"/>
Parent Work Order:	
Execution Order:	2
Vendor Lot No:	
Lot No:	
Department Code:	
Production Line:	Bag Line Mfg Cell
Quantity:	1,111.00
UOM:	pound
Required Date:	06/26/2015
Transfer To:	FG Storage Location
Qty Produced:	1,000.00
Status:	Started
Customer:	Western Milling, LLC
Sales Order:	
Sales Rep:	
Planned Date:	06/26/2015
Planned Shift:	Shift2
Remarks:	
Special Instructions:	
Supervisor:	SSIADMIN

2. Open Process Production Consume under Manufacturing

The screenshot shows the 'Process Production Consume' application window. The 'Consume' tab is selected, displaying various fields for a process. The 'Process' field is empty. The 'Source Location' is empty. The 'Source Container' is empty. The 'Input Lot' is empty. The 'Input Item' is empty. The 'Input Description' is empty. The 'Available Quantity' is empty. The 'Input Quantity' is empty. The 'UOM' is empty. The 'Reading Quantity' is empty. The 'UOM' is empty. The 'Empty-out Source' is ☐. The 'Feed Time' is 06/29/2015 16:11:59. The 'Reference No' is empty.

Process Production Consume	
Process:	
Description:	
Work Order No:	
Work Order Date:	
Machine:	
Production Date:	
Shift:	
Target Item:	
Target Description:	
Source Location:	
Source Container:	
Input Lot:	
Input Item:	
Input Description:	
Available Quantity:	
Input Quantity:	
UOM:	
Reading Quantity:	
UOM:	
Empty-out Source:	<input type="checkbox"/>
Feed Time:	06/29/2015 16:11:59
Reference No:	

3. Enter all required information

Process Production Consume

Consume Readings Close

Process: Bag Off Source Location: Production Line

Description: Bag Off Process Source Container: BAG

Input Lot: LOT-1050

Input Item: 10002

Input Description: WM ADE Premix - Bulk

Work Order No: WO-8

Work Order Date: 06/26/2015

Machine: Bag Off Machine

Production Date: 06/26/2015

Shift: Shift2

Target Item: 10148

Target Description: WM ADE Premix - Large 50lb Bag

Available Quantity: 449.00

Input Quantity: 449.00 UOM: pound

Reading Quantity: 449.00 UOM: pound

Empty-out Source: ☐

Feed Time: 06/29/2015 16:13:35

Reference No: 1

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4. Click on Consume

Process Production Consume

Consume Readings Close

Process: Bag Off Source Location: Production Line

Description: Bag Off Process Source Container: BAG

Input Lot: LOT-1050

5. A confirmation message will display once the lot is successfully consumed.

Process Production Consume

Consume Readings Close

Process: Bag Off Source Location: Production Line

Description: Bag Off Process Source Container: BAG

Input Lot: LOT-1050

Work Order No: WO-8

Work Order Date: 06/26/2015

Machine: Bag Off Machine

Production Date: 06/26/2015

Shift: Shift2

Target Item: 10148

Target Description: WM ADE Premix - Large 50lb Bag

Available Quantity: 449.00

Input Quantity: 449.00 UOM: pound

Reading Quantity: 449.00 UOM: pound

Empty-out Source: ☐

Feed Time: 06/29/2015 16:13:35

Reference No: 1

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'LOT-1050' consumed successfully.

OK