

How do I produce a lot for a Finished Good item or a By-Product item using Produce screen?

1. Start the required Work order in Work order Management screen.

Work Order Management

New Save Search Delete Undo Release Start Pause Close Order Close

Details Consumption Details Cycle Count Production Details Specification Yield

WIP Location: WIP Sub Location Required Date: 06/26/2015

Work Order No: WO-8 Transfer To: FG Storage Location

Order Date: 06/26/2015 Qty Produced: 1,000.00

Item No: 10148 Status: Started

Description: WM ADE Premix - Large 50lb Bag Customer: [Customer Name]

Type: Make To Order Sales Order: [Sales Order]

Ingredient Available: ☐ Sales Rep: [Sales Rep]

Parent Work Order: [Parent Work Order] Planned Date: 06/26/2015

Execution Order: [Execution Order] 2 Planned Shift: Shift2

Vendor Lot No: [Vendor Lot No] Remarks: [Remarks]

Lot No: [Lot No]

Department Code: [Department Code]

Production Line: Bag Line Mfg Cell Special Instructions: [Special Instructions]

Quantity: 1,111.00

UOM: pound Supervisor: SSIADMIN

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2. Open Process Production Produce under Manufacturing

Process Production Produce

Produce Readings Print Label Close

Process: [Process] Target Item: [Target Item] Container ID: [Container ID]

Description: [Description] Target Description: [Target Description] Tare Weight: 0.00

Work Order No: [Work Order No] Actual Item: [Actual Item] Gross Weight: [Gross Weight]

Work Order Date: [Work Order Date] Actual Description: [Actual Description] Net Weight: [Net Weight]

Machine: [Machine] Weight UOM: [Weight UOM]

Production Date: [Production Date] Transfer To: [Transfer To] Weight Per Unit: [Weight Per Unit]

Shift: [Shift] Ticket Number: [Ticket Number] Number of Units: [Number of Units] Unit UOM: [Unit UOM]

Vendor Lot: [Vendor Lot] Lot Alias: [Lot Alias] Reading Quantity: [Reading Quantity] Rdg UOM: [Rdg UOM]

Reference No: [Reference No]

Quality Details

Insert Remove

Property	Value	Result	Mandatory
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3. Enter all required information. You can leave the Ticket Number field blank, since it can auto-generate by itself.

Process Production Produce

Produce Readings Print Label Close

Process: Bag Off Target Item: 10148 Container ID:
Description: Bag Off Process Target Description: WM ADE Premix - Large 50lb Bag Tare Weight: 0.00
Work Order No: WO-8 Actual Item: 10148 Net Weight: 2,000.00
Work Order Date: 06/26/2015 Actual Description: WM ADE Premix - Large 50lb Bag Weight UOM: pound
Machine: Bag Off Machine Weight Per Unit: 50.00
Production Date: 06/26/2015 Transfer To: FG Storage Location Number of Units: 40.00 Unit UOM: 50 lb bag
Shift: Shift2 Ticket Number: Reading Quantity: 2,000.00 Rdg UOM: pound
Vendor Lot: Lot Alias: LOTALIAS12 Reference No:

Quality Details

Property	Value	Result	Mandatory
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4. Click on produce.

Process Production Produce

Produce Readings Print Label Close

Process: Bag Off Target Item: 10148
Description: Bag Off Process Target Description: WM ADE Premix - Large 50lb Bag

5. A confirmation message will display once the lot is successfully produced.

Process Production Produce

Produce Readings Print Label Close

Process: Bag Off Target Item: 10148 Container ID:
Description: Bag Off Process Target Description: WM ADE Premix - Large 50lb Bag Tare Weight: 0.00
Work Order No: WO-8 Actual Item: 10148 Net Weight: 2,000.00
Work Order Date: 06/26/2015 Actual Description: WM ADE Premix - Large 50lb Bag Weight UOM: pound
Machine: Bag Off Machine Weight Per Unit: 50.00
Production Date: 06/26/2015 Transfer To: FG Storage Location Number of Units: 40.00 Unit UOM: 50 lb bag
Shift: Shift2 Ticket Number: Reading Quantity: 2,000.00 Rdg UOM: pound
Vendor Lot: Lot Alias: LOTALIAS12 Reference No:

Quality Details

Property	Value	Result	Mandatory
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Ticket 'LOT-1116' produced successfully.

OK