

# Changeover Group

Changeover Groups are the groups defined within different Item Types.

Ex:

Item Type	Changeover Groups
Blend	<div><div></div><div>Organic Blend</div><div>Inorganic Blend</div><div>Herbal</div></div>
Pack Type	<div><div></div><div>Pack Type 1</div><div>Pack Type 2</div></div>

**Changeover Group Setup:**

1. Open Changeover Group

2. Clicking on **NEW** displays the following screen:

Changeover Group -

New Save Search Delete Undo Close

Details

Changeover Group:

Description:

Type:

Blend / Pack Type

Remove Layout Filter Records (F3)

NameDescription

Ready

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3. The fields in the Changeover Group screen are listed below:

Field Name	Description	Example
Changeover Group	Enter the name of the Changeover Group	Organic Blend
Description	Enter the description of the Changeover Group	Organic Blend
Type	Displays all the available active Production Schedule Rules of Type Resource Constraint. Users can select anyone of them.	Blend Changeover

Blend / Pack Type Grid	<p>Lists all the available Blend Items / Pack Types based on the selected Type [Production Schedule Rule].</p> <ul style="list-style-type: none"> <li>• If selected Rule belongs to Blend change [Changeover criteria] &gt; then Items of Category Blend are listed.</li> <li>• If selected Rule belongs to Pack Type Change [Changeover criteria] &gt; then Pack Types are listed.</li> </ul> <p>User can add the required items to the group.</p>	
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4. In order to edit a **Changeover Group**, click on the desired group in Changeover Groups screen to highlight it in the summary list.
5. Double click on the highlighted row or click on **OPEN**. The **Changeover Group Detail** screen opens.
6. The desired fields can be edited.
7. Clicking **Save** saves the Changeover Group
8. Clicking **Delete** deletes the Changeover Group