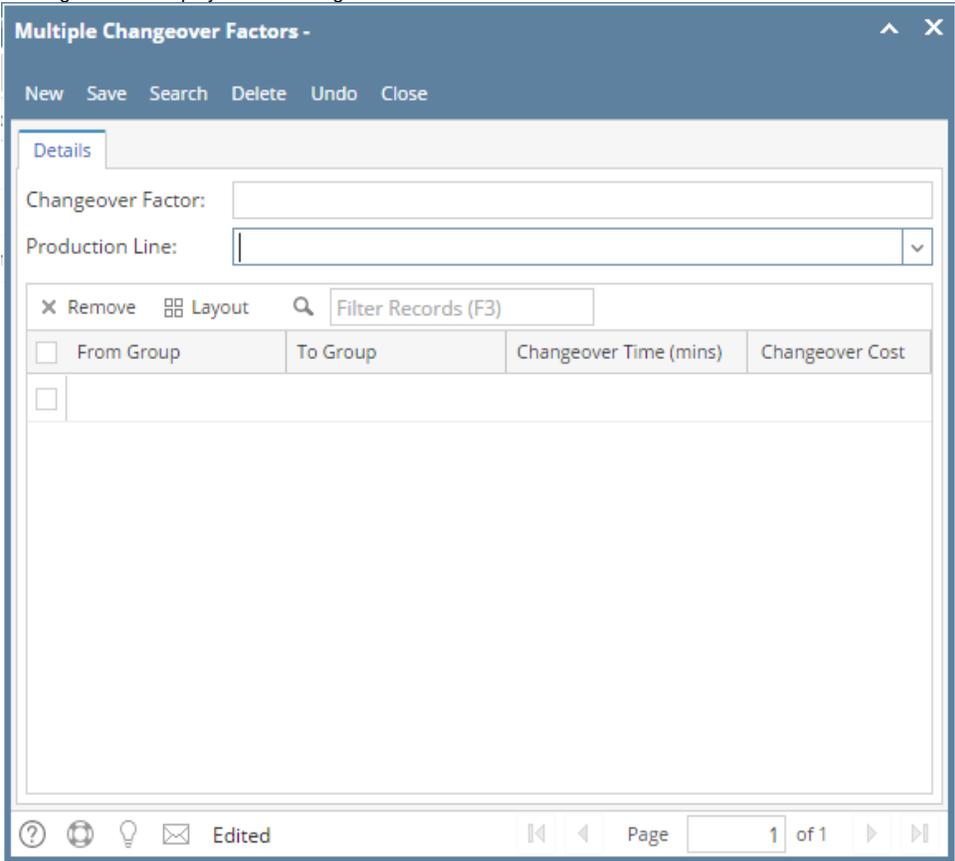


Multiple Changeover Factors

Multiple Changeover Factors screen allows user to define change over factors across multiple groups for production lines.

Changeover Factors Setup:

1. Open Multiple Changeover Factors
2. Clicking on **NEW** displays the following screen:



3. The fields in the Changeover Group screen are listed below:

| Field Name | Description | Example |
|-----------------------|--|-------------|
| Changeover Factor | Enter the name of the Changeover Factor | CF LINE A10 |
| Production Line | Lists all the available active manufacturing cells | LINE A10 |
| From Group | Lists all the available changeover groups. | |
| To Group | Lists all the available changeover groups. | |
| Changeover Time(mins) | Enter desired changeover time(in mins) | |
| Changeover Cost | Enter desired changeover cost | |

4. In order to edit a **Changeover Factor**, click on the desired row in Multiple Changeover Factors screen to highlight it in the summary list.
5. Double click on the highlighted row or click on **OPEN**. The **Multiple Changeover Factor Detail** screen opens.
6. The desired fields can be edited.
7. Clicking **Save** saves the Changeover Factor
8. Clicking **Delete** deletes the Changeover Factor