

# How do I produce a Bag Off Lot with Quality captured?

1. Double click on Bag Off option under Manufacturing
2. Bag off screen will be shown
3. Select the Target Item No
4. Select the Pull From location
5. Select the Input Lot ID
6. Available Qty will auto-populate
7. Input Item and Description will auto-populate
8. Enter the Input Qty
9. Select Transfer To Location
10. Enter Ticket number or if you wish the lot to auto-generate, leave it blank.
11. Select a Container Type
12. Select a Container ID
13. Enter Vendor Lot ID
14. Enter Tare weight of Bag
15. Enter Gross Weight
16. Net Weight will auto-calculate
17. Select Unit UOM
18. Enter actual values for the quality properties under Quality Grid

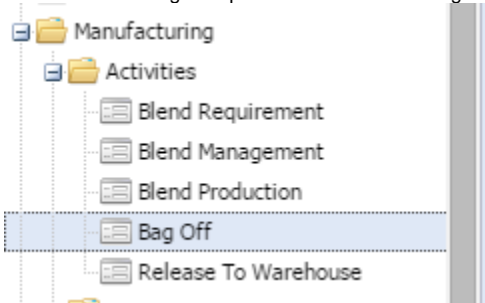


## Setup required to display Quality properties:

- a. 'Is Quality Capture' attribute should be set to 'True' in Manufacturing process configuration
- b. Quality Template should be available for the selected Target Item No

19. Click on Save
20. Lot will get produced successfully

1. Double click on Bag Off option under Manufacturing



2. Bag off screen will open as shown below

A screenshot of the 'Bag Off' screen in a software application. The window has a title bar 'Bag Off' and standard window controls. Below the title bar are three icons: a floppy disk (Save), a curved arrow (Undo), and a red X (Close). The main area contains several input fields and dropdown menus arranged in two columns. The left column includes: 'Process Name' (Bag Off), 'Process Description' (Bag Off), 'Production Date' (04/24/2015), 'Shift' (Shift2), 'Target Item No' (empty), 'Description' (empty), 'Pull From' (empty), 'Input Lot ID' (empty), 'Available Quantity' (empty), and 'Input Quantity' (empty). The right column includes: 'Input Item No' (empty), 'Input Item Description' (empty), 'Transfer To' (dropdown), 'Ticket No' (empty), 'Container Type' (dropdown), 'Container ID' (dropdown), 'Vendor Lot ID' (empty), 'Tare Weight' (empty), 'Gross Weight' (empty), 'Net Weight' (empty), 'UOM' (empty), and 'Number of Bags' (empty). At the bottom of the screen is a 'Quality' section with a table. The table has two columns: 'Quality Property' and 'Actual Value'. There are also 'Insert', 'Remove', and 'Filter' buttons above the table.

3. Select the Target Item No

4. Select the Pull From location
5. Select the Input Lot ID
6. Available Qty will auto-populate
7. Now, enter the Input Qty
8. Input Item and Description will auto-populate
9. Select Transfer To Location
10. Enter Ticket number or if you wish the lot to auto-generate, leave it blank.
11. Select a Container Type
12. Select a Container ID
13. Enter Vendor Lot ID
14. Enter Tare weight of Bag
15. Enter Gross Weight
16. Net Weight will auto-calculate
17. Enter number of bags
18. Then, click on Save
19. Lot will get produced successfully.

The screenshot displays the 'Bag Off' application window. The main form contains the following fields and values:

Field	Value
Process Name:	Bag Off
Process Description:	Bag Off
Production Date:	04/24/2015
Shift:	Shift2
Target Item No:	10075
Description:	WM Milk Cow Trace Mineral - Large 50lb Bag
Pull From:	Bin 1
Input Lot ID:	LOT-1001
Available Quantity:	2000
Input Item No:	10001
Input Item Description:	WM Milk Cow Trace Mineral - Bulk
Transfer To:	FG Bin
Ticket No:	BAGOFFLOT4
Container Type:	BAGS
Container ID:	BAG
Vendor Lot ID:	VENDORLOTID
Tare Weight:	1
Gross Weight:	101
Net Weight:	100
UOM:	pound
Input Quantity:	100
Number of Bags:	1

At the bottom of the window, there is a 'Quality' section with buttons for 'Insert', 'Remove', and 'Filter'. A 'Quality Property' checkbox is also present.

A small dialog box titled 'iRely i21' is overlaid on the main window, displaying a blue information icon and the message 'Lot produced successfully'. An 'OK' button is located at the bottom of the dialog.