

How do I produce a Bag Off Lot with Quality captured?

1. Double click on Bag Off option under Manufacturing
2. Bag off screen will be shown
3. Select the Target Item No
4. Select the Pull From location
5. Select the Input Lot ID
6. Available Qty will auto-populate
7. Input Item and Description will auto-populate
8. Enter the Input Qty
9. Select Transfer To Location
10. Enter Ticket number or if you wish the lot to auto-generate, leave it blank.
11. Select a Container Type
12. Select a Container ID
13. Enter Vendor Lot ID
14. Enter Tare weight of Bag
15. Enter Gross Weight
16. Net Weight will auto-calculate
17. Select Unit UOM
18. Enter actual values for the quality properties under Quality Grid

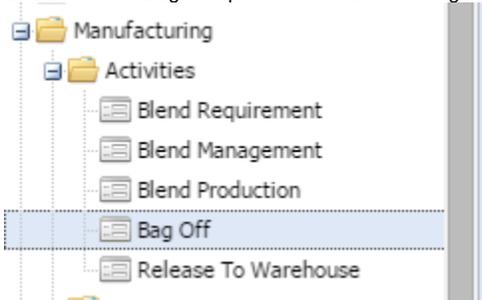


Setup required to display Quality properties:

- a. 'Is Quality Capture' attribute should be set to 'True' in Manufacturing process configuration
- b. Quality Template should be available for the selected Target Item No

19. Click on Save
20. Lot will get produced successfully

1. Double click on Bag Off option under Manufacturing



2. Bag off screen will open as shown below

Bag Off

Save Undo Close

Process Name: Bag Off Input Item No:

Process Description: Bag Off Input Item Description:

Production Date: 04/24/2015 Transfer To:

Shift: Shift2 Ticket No:

Target Item No: Container Type:

Description: Container ID:

Pull From: Vendor Lot ID:

Input Lot ID: Tare Weight: Gross Weight:

Available Quantity: Input Quantity: Net Weight: UOM:

Number of Bags:

Quality

Insert Remove Filter:

Quality Property	Actual Value

3. Select the Target Item No

4. Select the Pull From location
5. Select the Input Lot ID
6. Available Qty will auto-populate
7. Now, enter the Input Qty
8. Input Item and Description will auto-populate
9. Select Transfer To Location
10. Enter Ticket number or if you wish the lot to auto-generate, leave it blank.
11. Select a Container Type
12. Select a Container ID
13. Enter Vendor Lot ID
14. Enter Tare weight of Bag
15. Enter Gross Weight
16. Net Weight will auto-calculate
17. Enter number of bags
18. Then, click on Save
19. Lot will get produced successfully.

The screenshot shows a software window titled "Bag Off" with a toolbar containing "Save", "Undo", and "Close" buttons. The main area contains a form with the following fields:

Process Name:	Bag Off	Input Item No:	10001				
Process Description:	Bag Off	Input Item Description:	WM Milk Cow Trace Mineral - Bulk				
Production Date:	04/24/2015	Transfer To:	FG Bin				
Shift:	Shift2	Ticket No:	BAGOFFLOT4				
Target Item No:	10075	Container Type:	BAGS				
Description:	WM Milk Cow Trace Mineral - Large 50lb Bag	Container ID:	BAG				
Pull From:	Bin 1	Vendor Lot ID:	VENDORLOTID				
Input Lot ID:	LOT-1001	Tare Weight:	1	Gross Weight:	101		
Available Quantity:	2000	Input Quantity:	100	Net Weight:	100	UOM:	pound
		Number of Bags:	1				

Below the form is a "Quality" section with "Insert", "Remove", and "Filter" buttons, and a "Quality Property" checkbox. A small dialog box titled "iRely i21" is overlaid on the form, displaying a blue information icon and the text "Lot produced successfully" with an "OK" button.