## How do I produce a partial pallet in Bag Off?

- 1. Double click on Bag Off option under Manufacturing
- 2. Bag off screen will be shown
- 3. Select the Target Item No
- 4. Select the Pull From location
- 5. Select the Input Lot ID
- 6. Available Qty will auto-populate
- 7. Input Item and Description will auto-populate
- 8. Enter the Input Qty
- 9. Select Transfer To Location
- 10. Tick the 'Fill Partial Pallet' checkbox
- 11. Enter the Ticket number which is already produced.
- 12. Select a Container Type
- 13. Select a Container ID
- 14. Enter Vendor Lot ID
- 15. Enter Tare weight of Bag
- 16. Enter Gross Weight
- 17. Net Weight will auto-calculate
- 18. Select Unit UOM
- 19. Click on Save
- 20. Lot will get produced successfully.
- 1. Double click on Bag Off option under Manufacturing

| 🛛 🚞 Manufacturing    |
|----------------------|
| 🖃 🚞 Activities       |
| Blend Requirement    |
| - 🔚 Blend Management |
| Blend Production     |
| Bag Off              |
| Release To Warehouse |

## 2. Bag off screen will open as shown below

| Save Undo   Save Undo   Close      Process Name:   Bag Off Input Item No:   Process Description: Bag Off   Bag Off Input Item Description:   Production Date:   04/24/2015 Transfer To:   Production Date: 04/24/2015   Shift: Shift2   Target Item No: Imput Container Type:   Description: Container TD:   Description: Container ID:   Pull From: Imput Quantity:   Net Weight: Gross Weight:   Input Lot ID: Imput Quantity:   Available Quantity: Input Quantity:   Number of Bags: Imput Quantity:   | Bag Off              |                 |   |                         |               | * 🗆 X |  |  |  |  |
|--|----------------------|-----------------|---|-------------------------|---------------|-------|--|--|--|--|
| Process Name:       Bag Off       Input Item No:       Input Item No:         Process Description:       Bag Off       Input Item Description:       Input Item Description:         Production Date:       04/24/2015       Transfer To:       Imput Item No:         Shift:       Shift2       Ticket No:       Imput Item No:         Target Item No:       Imput Octation:       Imput Octation:         Description:       Container Type:       Imput Octation:         Pull From:       Imput Octation:       Imput Octation:         Pull From:       Imput Quantity:       Number of Bags:         Input Lot ID:       Imput Quantity:       Number of Bags:         Quality       Imput Quantity:       Number of Bags:         Imput Property       Actual Value       Imput Value  | Save Undo Close      |                 |   |                         |               |       |  |  |  |  |
| Process Description:       Bag Off       Input Item Description:         Production Date:       04/24/2015       Transfer To:         Shift:       Shift2       Transfer To:         Shift:       Shift2       Ticket No:         Target Item No:       Container Type:       Imput Item Description:         Description:       Container ID:       Imput Item Description:         Pull From:       Container ID:       Imput Item Description:         Pull From:       Tare Weight:       Gross Weight:         Input Lot ID:       Imput Quantity:       Number of Bags:         Quality       Input Quantity:       Number of Bags:  | Process Name:        | Bag Off         |   | Input Item No:          |               |       |  |  |  |  |
| Production Date:     04/24/2015     Transfer To:       Shift:     Shift2     Ticket No:       Target Item No:     Container Type:     Image: Container Type:       Description:     Container ID:     Image: Container ID:       Vendor Lot ID:     Image: Container ID:     Image: Container ID:       Pull From:     Image: Container ID:     Image: Container ID:       Input Lot ID:     Image: Container ID:     Image: Container ID:       Quality     Input Quantity:     Number of Bags:       Quality     Image: Container ID:     Image: Container ID:       Quality     Actual Value     Image: Container ID:   | Process Description: | Bag Off         |   | Input Item Description: |               |       |  |  |  |  |
| Shift:     Shift2 <ul> <li>Ticket No:</li> <li>Target Item No:</li> <li>Container Type:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> <li>Vendor Lot ID:</li> <li>Tare Weight:</li> <li>Gross Weight:</li> <li>Input Lot ID:</li> <li>Net Weight:</li> <li>UOM:</li> <li>Vendor Lot ID:</li> <li>Input Quality:</li> <li>Input Quality:</li> <li>Number of Bags:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> <li>Net Weight:</li> <li>UOM:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> <li>Vendor Lot ID:</li> <li>Vendor Lot ID:</li> <li>Net Weight:</li> <li>UOM:</li> <li>Container ID:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> <li>Vendor</li></ul> | Production Date:     | 04/24/2015      |   | Transfer To:            |               | ~     |  |  |  |  |
| Target Item No: <ul> <li>Container Type:</li> <li>Container ID:</li> <li>Vendor Lot ID:</li> </ul> <ul> <li>Pull From:</li> <li>Tare Weight:</li> <li>Gross Weight:</li> <li>Input Lot ID:</li> <li>Net Weight:</li> <li>UOM:</li> <li>Vendar Lot ID:</li> </ul> Quality           Quality           Insert © Remove Filter:           Quality           Actual Value  | Shift:               | Shift2          | ~ | Ticket No:              |               |       |  |  |  |  |
| Description:     Container ID:     Image: Container ID:       Vendor Lot ID:     Vendor Lot ID:       Pull From:     Tare Weight:     Gross Weight:       Input Lot ID:     Image: Container ID:     Image: Container ID:       Available Quantity:     Input Quantity:     Number of Bags:       Quality     Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Quality     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID:       Image: Container ID:     Image: Container ID:     Image: Container ID: <td>Target Item No:</td> <td></td> <td>~</td> <td>Container Type:</td> <td></td> <td>~</td>  | Target Item No:      |                 | ~ | Container Type:         |               | ~     |  |  |  |  |
| Vendor Lot ID:       Pull From:       Input Lot ID:       Available Quantity:       Input Quantity:       Number of Bags:  | Description:         |                 |   | Container ID:           |               | ~     |  |  |  |  |
| Pull From: <ul> <li>Tare Weight:</li> <li>Gross Weight:</li> <li>Input Lot ID:</li> <li>Net Weight:</li> <li>UOM:</li> </ul> Available Quantity:     Input Quantity:     Number of Bags:           Quality         Input Quantity:         Number of Bags:   |                      |                 |   | Vendor Lot ID:          |               |       |  |  |  |  |
| Input Lot ID: Vet Weight: UOM: Available Quantity: Input Quantity: Number of Bags: Quality Remove Filter: Xet Value Actual Value   | Pull From:           |                 | * | Tare Weight:            | Gross Weight: |       |  |  |  |  |
| Available Quantity:     Input Quantity:     Number of Bags:       Quality     Insert O Remove Filter:       Quality Property     Actual Value  | Input Lot ID:        |                 | * | Net Weight:             | UOM:          |       |  |  |  |  |
| Quality       Insert     Remove       Filter:     X       Quality Property     Actual Value  | Available Quantity:  | Input Quantity: |   | Number of Bags:         |               |       |  |  |  |  |
| ⊘ Insert     ⊖ Remove     Filter:       Quality Property     Actual Value  | Quality              |                 |   |                         |               |       |  |  |  |  |
| Quality Property         Actual Value  |                      |                 |   |                         |               |       |  |  |  |  |
|  | Quality Property     |                 |   | Actual Value            |               |       |  |  |  |  |
|  |                      |                 |   |                         |               |       |  |  |  |  |

- 3. Select the Target Item No
- 4. Select the Pull From location
- 5. Select the Input Lot ID
- 6. Available Qty will auto-populate
- 7. Now, enter the Input Qty
- 8. Input Item and Description will auto-populate
- 9. Select Transfer To Location
- 10. Enter Ticket number or if you wish the lot to auto-generate, leave it blank.
- 11. Select a Container Type
- 12. Select a Container ID
- 13. Enter Vendor Lot ID
- 14. Enter Tare weight of Bag
- 15. Enter Gross Weight

- Net Weight will auto-calculate
   Enter number of bags
   Then, click on Save
   Lot will get produced successfully.

| Bag Off  | Input Item No:   | 10001  |  |   |  |
|--|--|--|--|---|--|
| Bag Off  |  | Input Item Description:  | WM Milk Cow Trace Mineral - Bulk   |   |  |
| 04/24/2015   |  | Transfer To:   | FG Bin   |   | ~  |
| Shift2   |  | Ticket No:   | BAGOFFLOT4   |   |  |
| 10075  |  | Container Type:  | BAGS   |   | ~  |
| WM Milk Cow Trace Mineral - Large 50lb Bag   |  | Container ID:  | BAG  |   |  |
|  | Vendor Lot ID:   | VENDORLOTID  |  |   |  |
| Bin 1  |  | Tare Weight:   | 1  | Gross Weight:   | 101  |
| LOT-1001   |  | Net Weight:  | 100  | UOM:  | pound  |
| 2000 Input Quantity:   | 100  | Number of Bags:  |  |   | 1  |
| Filter:  | iRely i21  | Lot produced successfully  | ×  |   |  |
| )4<br>)4<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1<br>)1 | /24/2015<br>iift2<br>i075<br>M Milk Cow Trace Mineral - Large 50ll<br>n 1<br>07-1001<br>2000 Input Quantity: | y/24/2015     3       inft2     v       1075     v       M Milk Cow Trace Mineral - Large 50lb Bag       n 1     v       00T-1001     v       2000 Input Quantity:     100       Filter:     iRely i21       Image: Second Sec | Input Item Description:<br>Input Item Descriptio | Input Item Description:       WM Mink Cow T         I/24/2015       Image: Transfer To:       FG Bin         inft2       Image: Transfer To:       BAGOFFLOT4         inft2       Image: Transfer Type:       BAGS         M Milk Cow Trace Mineral - Large 50lb Bag       Container Type:       BAG         Vendor Lot ID:       VENDORLOTID       Image: Transfer To:       Image: Transfer To:         In 1       Image: Transfer To:       Transfer To:       BAG         Vendor Lot ID:       VENDORLOTID       Image: Transfer To:       Image: Transfer To:         In 1       Image: Transfer To:       Net Weight:       100         2000       Input Quantity:       100       Number of Bags:         Image: Transfer To:       Image: Transfer To:       Image: Transfer To:         Image: Transfer To:       Image: Transfer To:       Image: Transfer To:         Image: Transfer To:       Image: Transfer To:       Image: Transfer To: | Input Item Description:       VMM Milk Cow Trace Mineral - BU         V/24/2015       Image: Transfer To:       FG Bin         inft2       Ticket No:       BAGOFFLOT4         10075       Container Type:       BAGS         M Milk Cow Trace Mineral - Large 50lb Bag       Container ID:       BAG         Vendor Lot ID:       VENDORLOTID       Image: Container ID:         n 1       Tare Weight:       1         Gross Weight:       100       UOM:         2000       Input Quantity:       100         Image: Container ID:       Vendor Lot ID:       VENDORLOTID         Image: Container ID:       Vendor Lot ID:       Vendor Lot ID:         Image: Container ID:       Vendor Lot ID:       Vendor Lot ID:         Image: Container ID:       Vendor Lot ID:       Vendor Lot ID:         Image: Container ID:       Vendor Lot ID:       Vendor Lot ID:         Image: Container ID:       Vendor Lot ID:       Vendor Lot ID:         Image: Container ID:       Vendor Lot ID:       Vendor Lot ID: |