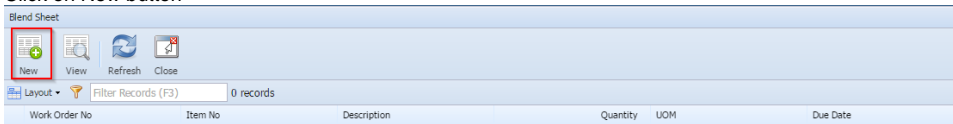
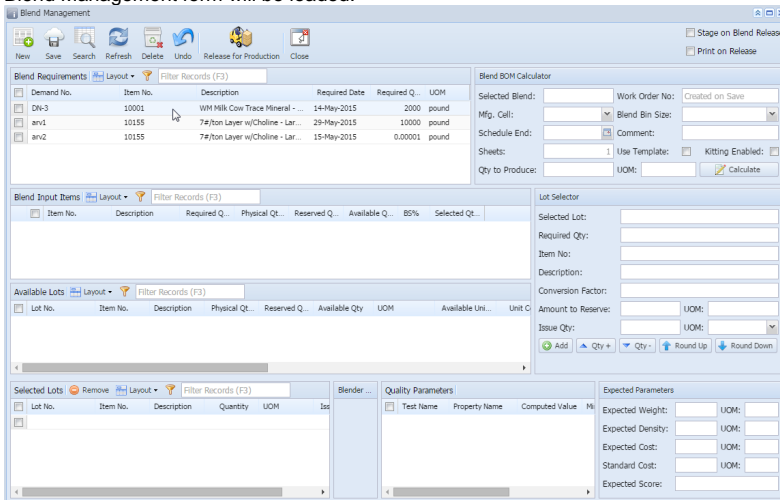


How do I release Blend Sheet?

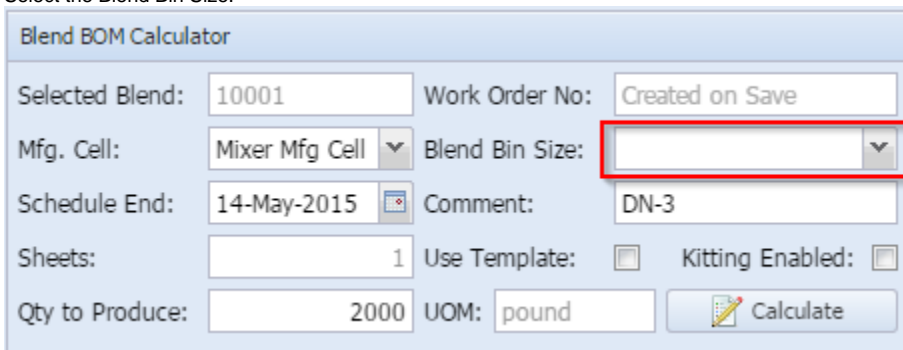
1. Navigate to Manufacturing --> Blend Management.
2. Click on New button



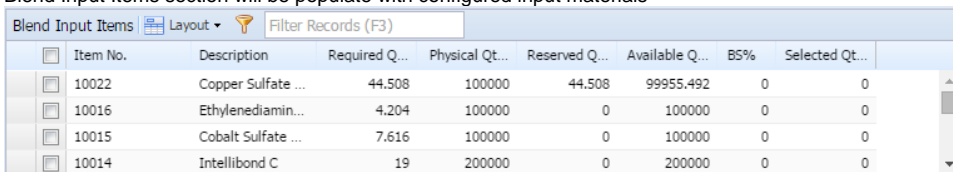
3. Blend Management form will be loaded.



4. Double click on existing demand no.
5. Blend BOM Calculator will be populated.
6. Select the Blend Bin Size.




7. Click on Calculate button.
8. Blend Input Items section will be populated with configured input materials



Item No.	Description	Required Q...	Physical Qt...	Reserved Q...	Available Q...	BS%	Selected Qt...
10022	Copper Sulfate ...	44.508	100000	44.508	99955.492	0	0
10016	Ethylenediamin...	4.204	100000	0	100000	0	0
10015	Cobalt Sulfate ...	7.616	100000	0	100000	0	0
10014	Intellibond C	19	200000	0	200000	0	0

9. Double click on one of the Blend Input Items

10. Available Lots will be populated.

Available Lots  Filter Records (F3)								
<input type="checkbox"/> Lot No.	Item No.	Description	Physical Qt...	Reserved Q...	Available Qty	UOM	Available Uni...	Unit C
<input type="checkbox"/> P-289-4	10022	Copper Sulf...	100000	44.508	99955.492	pound	1999.10984	

11. Double click on Available Lots.
12. Lot Selector will be populated.

Lot Selector

Selected Lot:

P-289-4

Required Qty:

44.508

Item No:

10022

Description:

Copper Sulfate 25%

Conversion Factor:

50

Amount to Reserve:

44.508

UOM:


pound


Issue Qty:


0.89016

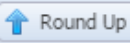
UOM:

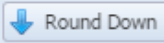
50 lb bag

 Add



 Qty +

 Qty -

 Round Up









 Round Down

13. Click on Add button.
14. Lot will be added to Selected Lots


Selected Lots   Filter Records (F3)						
<input type="checkbox"/> Lot No.	Item No.	Description	Quantity	UOM	Iss	
<input type="checkbox"/> P-289-4	10022	Copper Sulf...	44.508	pound	0.8	

15. Click on Save button.
16. Work Order No should be generated by system

Blend Management

☐ Stage on Blend Release
☐ Print on Release

Blend Requirements  Filter Records (F3)

Demand No.	Item No.	Description	Required Date	Required Q...	UOM
<input type="checkbox"/> arv1	10155	7#/ton Layer w/Choline - Lar...	29-May-2015	10000	pound
<input type="checkbox"/> arv2	10155	7#/ton Layer w/Choline - Lar...	15-May-2015	0.00001	pound

Blend BOM Calculator

Selected Blend: 10001

Work Order No: DN-301

Mfg. Cell: Mixer Mfg Cell

Blend Bin Size: 4000

Schedule End: 14-May-2015


Comment: DN-3

Sheets: 0.5

Use Template: ☐ Kitting Enabled: ☐

Qty to Produce: 2000

UOM: ton



Blend Input Items  Filter Records (F3)

Item No.	Description	Required Q...	Physical Qt...	Reserved Q...	Available Q...	85%	Selected Qt...
<input type="checkbox"/> 10022	Copper Sulfate ...	44.508	100000	44.508	99955.492	100	44.508
<input type="checkbox"/> 10016	Ethylendiamin...	4.204	100000	0	100000	0	0
<input type="checkbox"/> 10015	Cobalt Sulfate ...	7.616	100000	0	100000	0	0
<input type="checkbox"/> 10014	Intellibond C	19	200000	0	200000	0	0

Lot Selector

Selected Lot:

Required Qty:

Item No:

Description:

17. Click on Release for Production