

BOM

Overview:

- This screen will be used to configure the Recipe/BOM to be used in production.
- Recipe configurations include the following.
 1. The target item to be produced.
 2. The processes required to produce the target item.
 3. The input items required as ingredients to produce the target item and the quantity required against a unit of the target item.
 4. Substitute item instead of the original input item, setting the quantity proportion equal to that of the main input item.
 5. Output items and quantity produced for each of them.
- Recipe configurations screen can be access by clicking on "**Recipe**" under "**Manufacturing / Maintenance**".

Recipe

New Save Search Delete Undo Close

Details Substitute

Item No: Description: Process: Imp. Override: ☐

Version: Customer: Location: Auto Blend: ☐

Quantity: Farm: Mfg. Cell: Active: ☒

UOM: Field: Cost Dist. Method:

Add Input Item

Remove Layout Filter Records (F3)

Group Name	Item No	Description	Quantity	UOM	Lower Toleranc...	Upper Toleranc...	Shrinkage (%)
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Add Output Item

Remove Layout Filter Records (F3)

Item No	Description	Mandatory	Quantity	UOM	Lower Tolerance (%)	Upper Toleran
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Ready Page 1 of 1

- Click on "**New**" button to create new recipe,
- Click on "**Open Selected**" button to view/edit/delete existing recipe ([Opens Recipe Detail](#)).
- Click on "**Refresh**" button to refresh the manager screen.
- Click on "**Close**" button to close manager screen.