

Lot Merge

Overview:

This option will be useful to merge partial or complete lot quantity to another lot of the same material and same status

- A "Merge Out" transaction record will get created on the merging lot and a "Merge In" transaction record will get created on the merged lot on the merge process is completed
- "Merge Lot" window can be opened by clicking on the menu option or the context menu "Merge Lot" in "Manufacturing / Inventory View"

Screen shot:

The screenshot shows the 'Lot Merge' window with the following fields and values:

Field	Value
Lot No:	NJLOT0005
Item No:	10020
Description:	Vitamin A Supplement 1.0 miu/g
Sub Location:	Raw Ingredients Station
Storage Location:	Bin 1
Weight Per Unit:	50.00
Weight Per Unit UOM:	pound
Quantity:	1,200.00
UOM:	pound
Number of Packs:	24.00
Packs UOM:	BAG
Destination Sub Location:	Raw Ingredients Station
Destination Storage Location:	Bin 1
Lot Status:	Pre-Sanitized
Destination Lot No:	
Weight Per Unit:	
Weight Per Unit UOM:	
Merge Quantity:	
Merge Quantity UOM:	pound
Number of Packs:	
Packs UOM:	BAG

Fields description:

Field	Description
Lot No	Lot No of the selected Lot
Item	Material Name of the selected Lot
Description	Material Name Description
Sub Location	Sub Location where the source lot is available
Storage Location	Storage Location within the warehouse where the source lot is available
Weight Per Unit, UOM	Weight Per Unit and its UOM
Quantity, UOM	Displays the quantity of the Lot and its UOM
Unit Count, UOM	Unit Count and its UOM
Destination Sub Location	Destination Sub Location where the destination lot is available
Destination Storage Location	Destination Storage Location where the destination lot is available
Lot Status	Status of the destination lot
Available Lots	The list of the lots of same material type and status are listed
Merge Weight Per Unit	Weight Per Unit of the destination lot
Merge Qty., UOM	Enter the quantity of the Lot to be merged
Merge Unit Count, UOM	Unit Count of the destination lot

To merge a lot to another lot:

- Select the lot in "Inventory View" under "Manufacturing"
- Click on the menu option or the context menu "Merge Lot" to open the "Merge Lot" window
- Select the destination warehouse
- Select the destination location
- Select the lot status of the source lot
- Now the "Available Lots" will be populated from the destination warehouse and the location of selected status
- Select the lot from the "Available Lots" list to be merged
- Select the "Merge Qty." to merge to the destination lot
- Click on "Save" button to save the changes